

PROJECT PRODUCTION
INSTITUTE

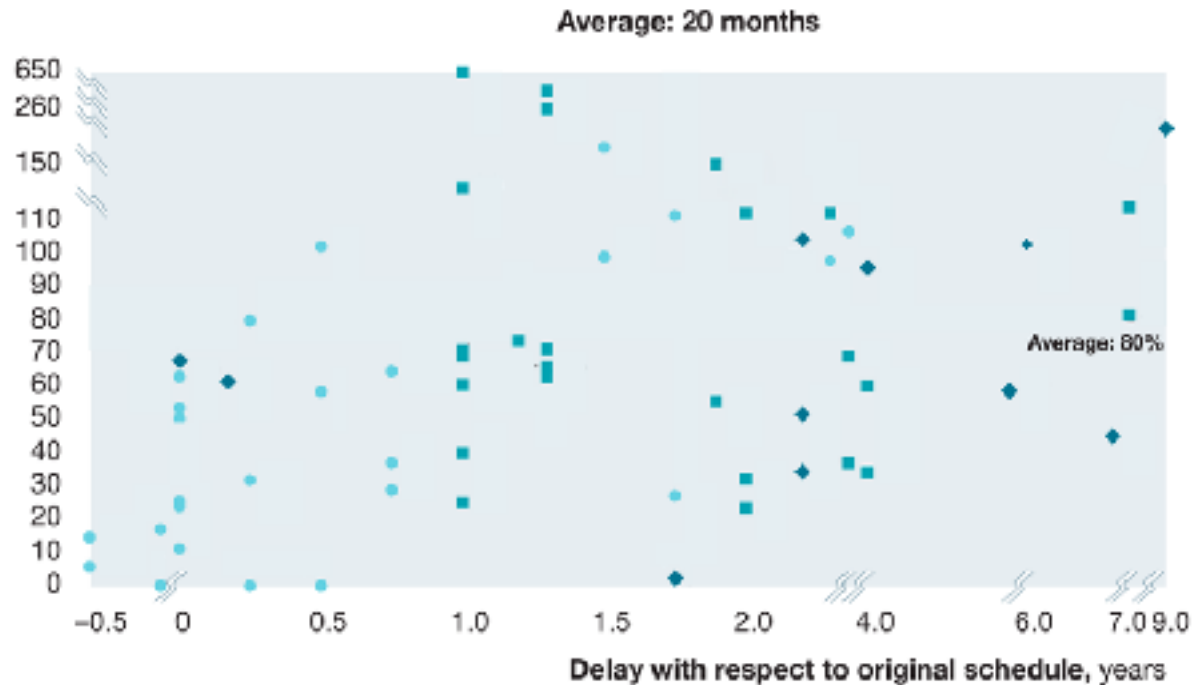
Project Production Management, Lean &
Lean Construction – what's the difference?

CPM
EVA/EVM
Workface Planning
Collaborative Planning
Web-based Metrics Dashboard
Partnering Workshops
Time on Tools Analysis/Work
Sampling
Maximize Inventory
Offsite Fabrication and Assembly
Scope Reduction
Contracting Strategies
BIM
RFID

PERT
Advanced Work Packaging
Modularization
Monte Carlo Simulations
Lean
Last Planner System
Lean Construction
Integrated Project Delivery
Oracle Primavera
Microsoft Project
Six Sigma
Lean/Six Sigma
Theory of Constraints
Excel

Capital-expenditure overrun
(% of original quoted capital expenditure)

● Mining ■ Oil and gas ◆ Infrastructure



- **98% of projects** incur cost overruns or delays.
- The average **cost increase** is 80% of original value.
- The average **slippage** is 20 months behind original schedule.

Source: McKinsey & Company's public annual reports; IHS Herald Global Projects Database

1.2.3.4 OPERATIONS MANAGEMENT

Operations Management is an area that is outside the scope of formal project management as described in this guide.

Operations management is concerned with the ongoing production of goods and / or service. It ensures that business operations continue efficiently by using the optimal resources needed to meet customer demands. It is concerned with managing processes that transform inputs (e.g., materials, components, energy and labor) into outputs (e.g., products, goods and/or services).

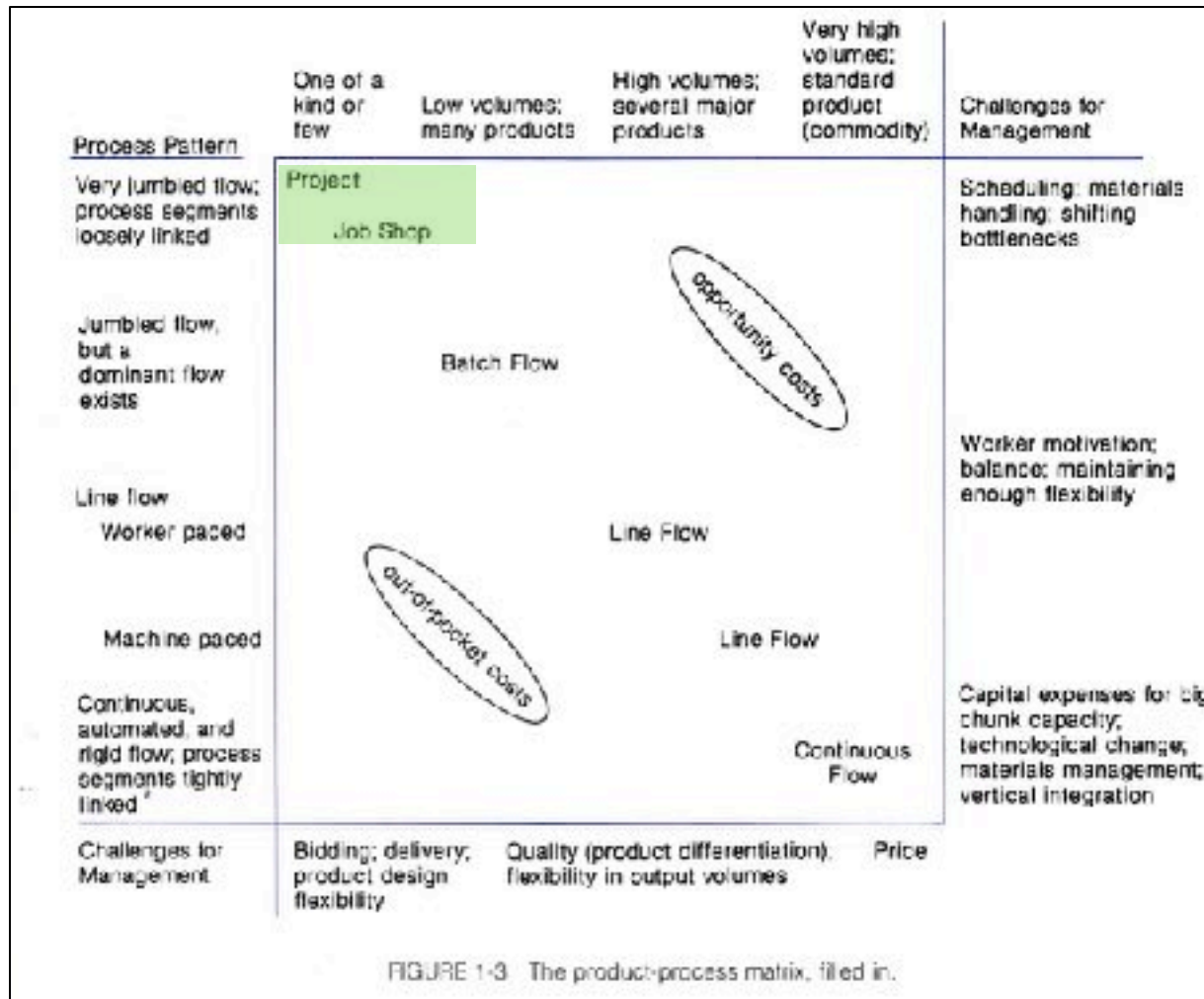
Source: A Guide to the Project Management Body of Knowledge
(PMBOK Guide), 6th Edition, Project Management Institute, 2017

Do PPM and Operations Science
give materially different results?

Oversimplification of “Lean” ideas

Move from *Implementation* of Lean Principles versus
Understanding why they work & when to adapt

Operations Science provides theoretical framework



Schmenner (1993) Production/Operations Management

Lean

Mura (unevenness)

Muri (overburden)

Muda (waste)

PPM

Variability

Capacity Utilization

Optimize Cycle Time,
Throughput, WIP

Cycle Time Formula:

$$CT = BT + MT + ST + PT + QT$$

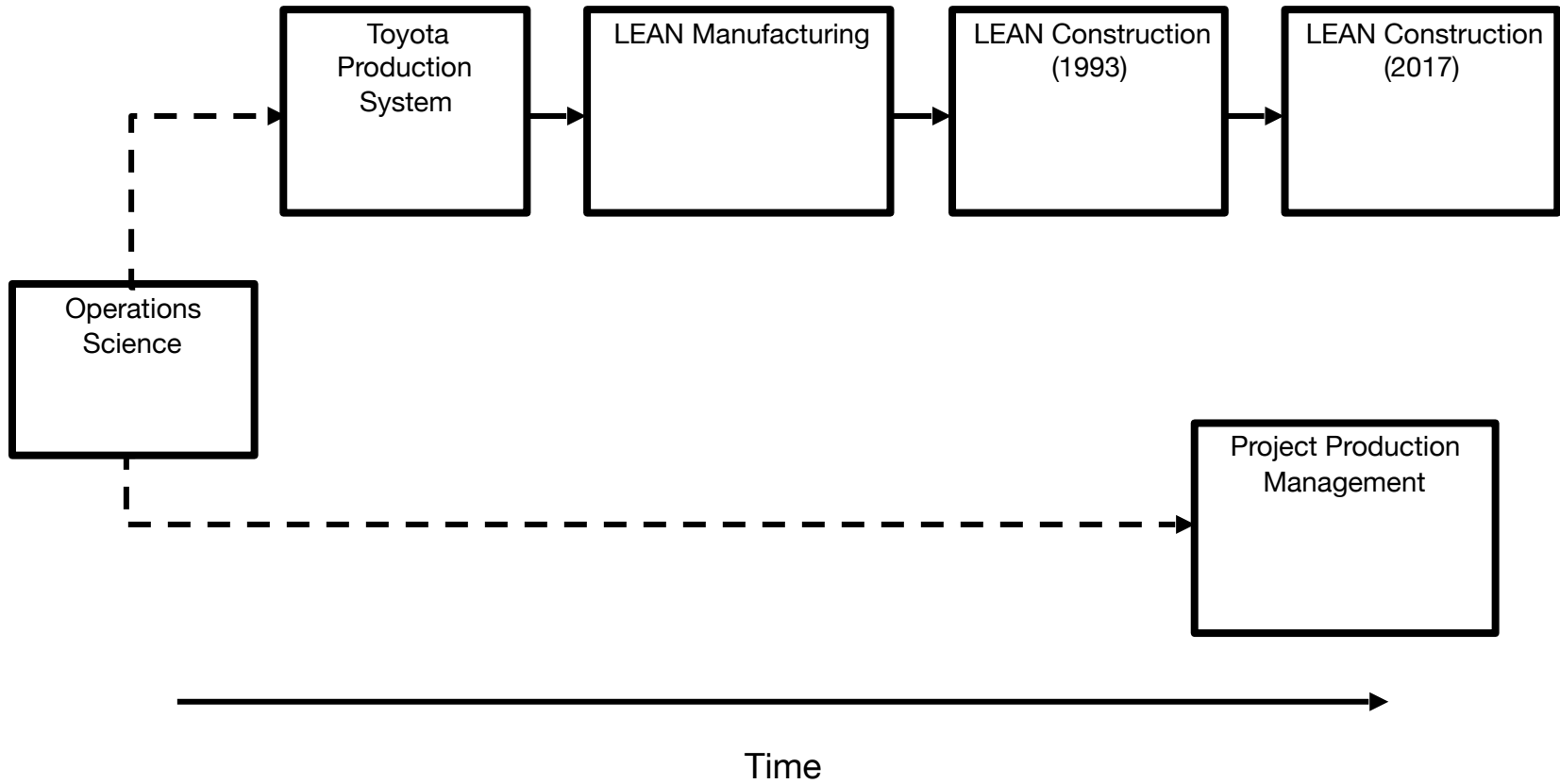
BT: Batch Time = (Waiting for Batch) + (Waiting in Batch) + (Waiting for Match)

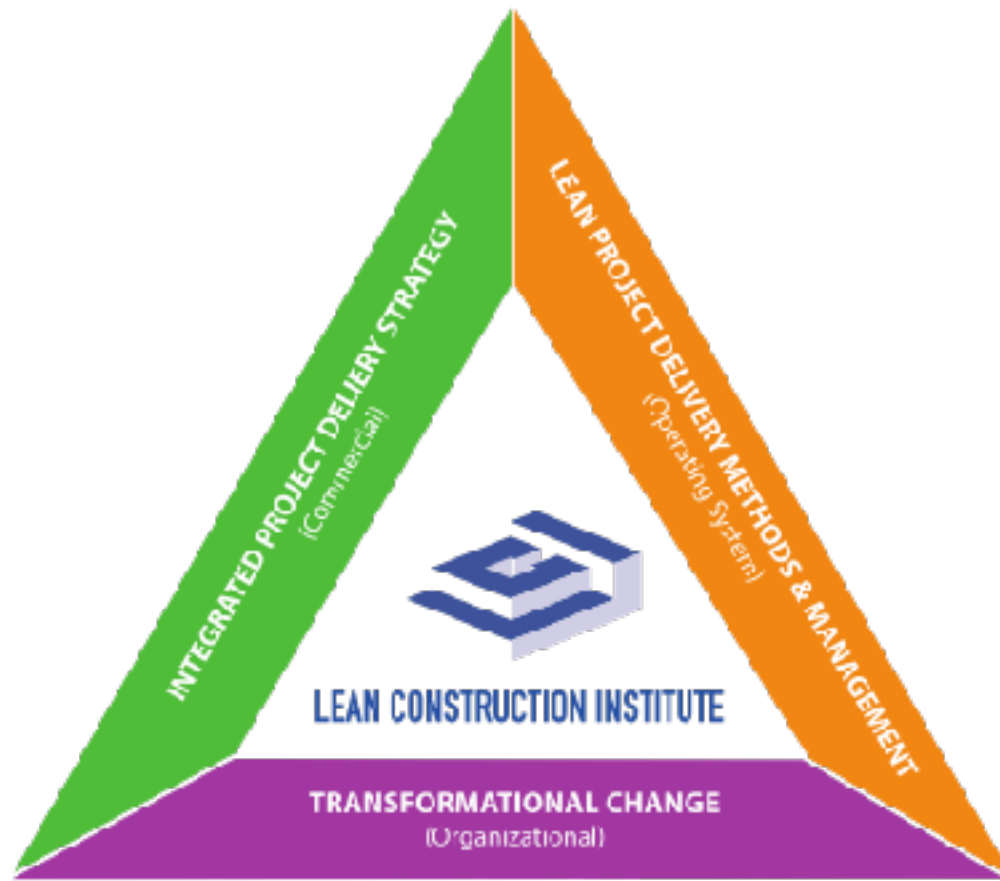
MT: Move Time

ST: Setup Time

PT: Process Time

QT: Queue Time





Lean Construction focuses on the system of people.
“People are at the center of Lean Construction”

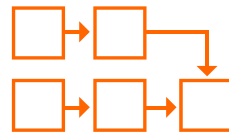
Source: “Transforming Design & Construction”, Lean Construction Institute

Cost,
Time
&
Cash

=



+



+



+



+



Scope & Quality

Process Design

Capacity

Inventory

Variability

PPM focuses on the system of physical work:
Project Physics

Variability and buffering are more fundamental than “waste” and “pull”

Operations science helps identify important and indirect sources of waste

Focus on WIP and measure output rather than control output with a schedule